

# POLYFLOR ADHESIVE GUIDE



## CLASSIC MYSTIQUE PUR, PALETTONE PUR

Horizontal Bond	star 100	star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Okamul K 5 Plus and star 100	star 100 Plus

## 2000 PUR, XL PUR, STANDARD XL

Horizontal Bond	star 100	star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Okamul K 5 Plus and star 100	star 100 Plus

## EXPONA FLOW PUR, FOREST FX PUR, BLOC PUR

Horizontal Bond	star 100	star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Okamul K 5 Plus and star 100	star 100 Plus

## ACOUSTIC FOREST FX PUR

Horizontal Bond	star 100 Plus	
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Contact Polyflor	

## POLYSAFE STANDARD PUR, VOGUE ULTRA PUR, ASTRAL PUR, APEX PUR, QUATTRO PUR, VERONA PUR

Horizontal Bond	star 100	star 100 Plus
Horizontal Bond		
High Temperature/Wet Areas	Okamul PU	
Vertical Bond	Okamul K 5 Plus and star 100	star 100 Plus

## POLYSAFE WOOD FX PUR

Horizontal Bond	star 100	star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Okamul K 5 Plus and star 100	star 100 Plus

## EXPONA SUPERPLANK, CAMARO, EXPONA DOMESTIC, AFFINITY, EXPONA DESIGN, EXPONA COMMERCIAL, EXPONA CONTROL

Horizontal Bond	star 100 Plus	star 120
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Contact Polyflor	

## EXPONA SIMPLAY, LANEWAY, MIPLANK

Horizontal Bond	star 100 Plus	star 120
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Contact Polyflor	

## POLYFLOR VCT

Horizontal Bond	star 100 Plus	
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## DOMESTIC CUSHION VINYL

Horizontal Bond	star 100	star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Okamul K 5 Plus and star 100	star 100 Plus

## DAMTEC

Damtec to Floor (Horizontal)	star 120	Okamul PU
Sheet Vinyl/LVT to Damtec	star 120	Okamul PU
Sheet Rubber to Damtec	star 120	Okamul PU

## ACOUSTIFOAM

Foam to Floor (Horizontal)	star 100 Plus	
Sheet Vinyl to Foam	star 100 Plus	
Sheet Rubber to Foam	star 100 Plus	

## PALETTONE SD, OHMEGA EC, POLYFLOR EC

Horizontal Bond	star 100 Plus L	
Horizontal Bond		
High Temperature/Extreme Conditions	-	

## POLYFLOR CONDUCTIVE ROF

Horizontal Bond	Contact Polyflor	
Horizontal Bond		
High Temperature/Extreme Conditions	-	

## POLYFLOR SPORT 67

Horizontal Bond	star 100 Plus	
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	
Vertical Bond	Contact Polyflor	

## POLYCLAD PLUS PU

Horizontal Bond	-	
Horizontal Bond		
High Temperature/Extreme Conditions	-	
Vertical Bond	Okamul K 5 Plus and star 100	star 100 Plus

## NOPPE STUD TILE

Horizontal Bond	star 100 Plus	
Horizontal Bond		
High Temperature/Extreme Conditions	Okamul PU	

## CARPET - (polypropylene, jute, latex unitary & woven)

Horizontal Bond	star 100	star 100 Plus
Horizontal Bond		
High Temperature/Extreme Conditions	-	
Vertical Bond	Okamul K 5 Plus	

## COVERAGE RATES

	per kg	per Drum
Okatmos® star 100 6kg	4m2 per kg	24m2 TKB A2/V1
Okatmos® star 100 18kg	4m2 per kg	72m2 TKB A2/V1
Okatmos® star 100 Plus 14kg	4m2 per kg	56m2 TKB A2/V1
Okatmos® star 100 Plus L 14kg	3.5m2 per kg	50m2 F/L-V1
Okatmos® star 120 14kg	3.5m2 per kg	50m2 TKB A2/V1
Okamul PU 3kg	3.3m2 per kg	10m2 TKB A1/U1
Okamul PU 6kg	3.3m2 per kg	20m2 TKB A1/U1
Okamul K 5 Plus 5kg	4m2 per kg	20m2 Rolled



Application of the above-named adhesives must be actioned in strict accordance with the manufacturer's instructions, which may include the application of a primer in certain situations. Site conditions must be described under relevant manufacturer's instillation instructions.

For information regarding handling, instillation and maintenance consult **Polyflor AUSTRALIA 1800 777 425**